

ABSTRACT OF THE DISCLOSURE

A method for manufacturing tiles for use in a raised floor system is disclosed. The tiles comprise an outer shell and an inner core material. The method includes constructing the shells at a manufacturing facility, transporting the shells to a remote location associated with a job site, and filling the shells with a fill material at the remote location. A method is also disclosed for providing a rack to hold the tiles during the manufacturing process, stacking shells in a vertical orientation on the rack, and filling the shells with a core material while on the rack.